

## Product information RA 250 central wet/dry chips conveying systems

- » can be used as a single or multistation suction system
- » extensive filter technology for chips and coolant extraction
- » continuous suction power in 24-h operation, quiet and low-maintenance



RA 250 on Gleason Pfauter machining centre, continuous single station extraction



RA 250 in special design with coolant processing

### RA 250



### Stationary suction system for machining centres with continuous discharge of chips, 24 hour operation

For connection to machining centres. Suitable for large amounts of chips with coolant; continuous suction extraction via twin chamber sluice, control unit. Automatic filter cleaning, variable installation of drive unit.

#### Technical data for the series RA 250

Suction unit type	RA 250 D3	RA 250 D5,5	RA 250 D2x3
Output [kW]	3,0	4,5	6,0
Voltage [V]	400	400	400
Max. vacuum [kPa]	32	26	32
Max. air flow rate [Nm <sup>3</sup> /h]	320	520	640
Sound level dB [A]	60	69	69
Dimensions [mm]	2.099 x 660 x 2.270	2.099 x 660 x 2.270	2.099 x 660 x 2.270
Weight [kg]	330	369	361
Article number	990 0977	990 0910	990 0942

