

## Product information RI 502 coolant suction units

- » with preceding filter basket insert: separates chips from coolant and oil, optionally available with fine fleece
- » standard model comes prepared for barrel pump to return the coolant to the machine
- » max. filling amount approx. 200 litres, incl. mechan. overfill protector



### Features



Sturdy running gear with fork-lift truck adapter



Level indicator and emptying hose



Integrated filter basket to separate chips/coolant



Mechanical overfill protector protects against overfilling



Optional: electr. overfill protector



Optional: Liquid pump for easy emptying of the tank

## RI 502



### Liquid suction unit, ideal for extracting coolants, chips and mud.

Ideal for the suction extraction of liquid in connection with chips and sludge from machining centres, including filter basket insert.

#### Technical data for the series RI 502

| Suction unit type                       | RI 502 W2 G        | RI 502 W2 E        | RI 502 D3          | RI 502 D4          |
|---|--------------------|--------------------|--------------------|--------------------|
| Output [kW]                             | 2,0                | 2,6                | 3,0                | 4,0                |
| Voltage [V]                             | 230                | 230                | 400                | 400                |
| Max. vacuum [kPa]                       | 22                 | 23                 | 32                 | 26                 |
| Max. air flow rate [Nm <sup>3</sup> /h] | 360                | 430                | 320                | 520                |
| Sound level dB [A]                      | 75                 | 76                 | 60                 | 62                 |
| Dimensions [mm]                         | 1460 x 760 x 1.435 | 1460 x 760 x 1.435 | 1460 x 760 x 1.790 | 1460 x 760 x 1.790 |
| Weight [kg]                             | 156                | 157                | 204                | 223                |
| Article number                          | 990 0364           | 990 0922           | 990 0386           | 990 0381           |